

Date: Wednesday, 22/04/2009 9:02:51 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SEAT BELT GUIDE
Job Number :	47354		
Estimate Number :	13853		
P.O. Number :		Part Number :	D39203
This Issue :	22/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3920 REVA PRELIM
First Issue :	/ /	Project Number :	N/A
Previous Run :	47245	Drawing Revision :	A PRELIM
	Type :	Material :	
	SMALL /MED FAB	Due Date :	23/04/2009
Written By :		Qty:	3
Checked & Approved By :	<u>MF 09-04-24</u>	Um:	Each
Comment :	Est Rev: A New Issue 09.04.14 EC verified: DD		

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
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Comment: Qty.: 0.0326 sf(s)/Unit Total : 0.0977 sf(s)

6061-T6 aluminum sheet 0.080" thick

Batch: 101275 IB 9-4-23

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3920

Dwg Rev: PRE

Prog Rev: Lim

2-Deburr if necessary

IB 9-4-23

IB 9-4-23

(6)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-4-23

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

**ENGINEERING
APPROVAL**

Sorley

09.04.23

(X6)

(X6)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per dwg D3920

SB 09/04/23 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/04/2009 9:02:52 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT BELT GUIDE

Job Number: 47354

Part Number: D39203

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

09.04.23 / 02/04/23 (6x)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 261 MF 09-04-24

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/24 MF 09-04-24

Job Completion



POSITIVE RECALL

EFFECTIVE 09.04.24

RELEASED

AUTH

DATE 09.04.24

09.04.24

Dart Aerospace Ltd

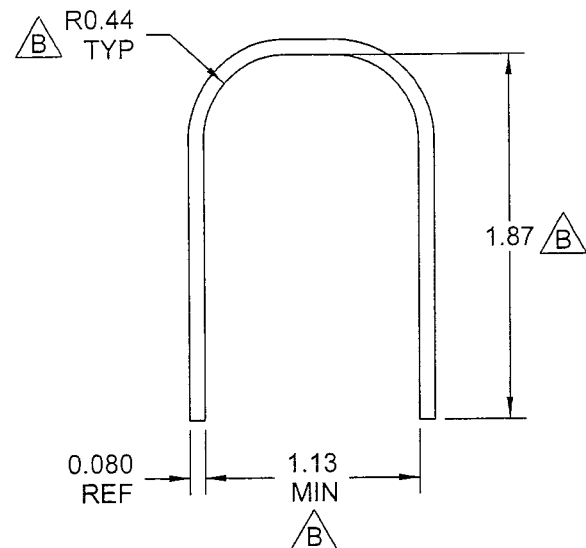
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

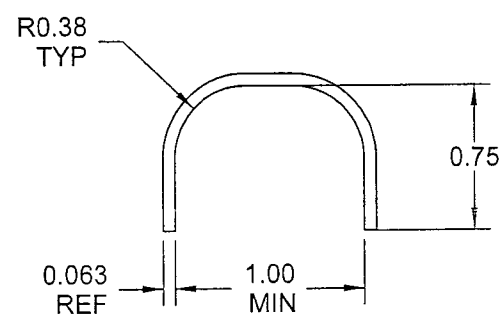
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

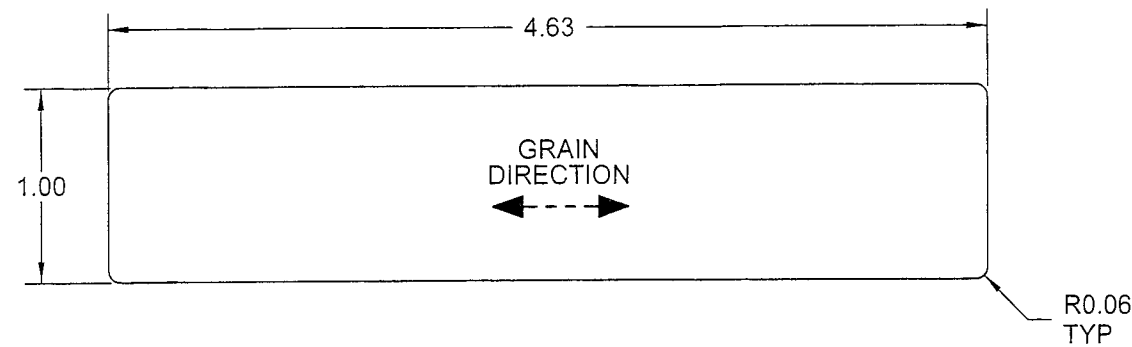
NOTE: Date & initial all entries



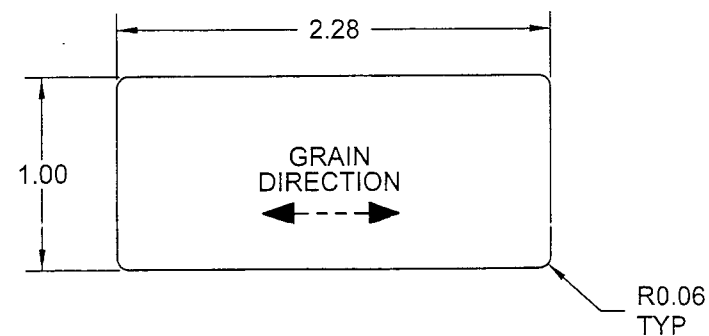
D3920-3 SEATBELT GUIDE BRACKET
(MAKE FROM D3920-3F)



D3920-7 SEATBELT GUIDE SHIM (B)
(MAKE FROM D3920-7F)



D3920-3F FLAT PATTERN



D3920-7F FLAT PATTERN

NOTES: D3920-3&-7

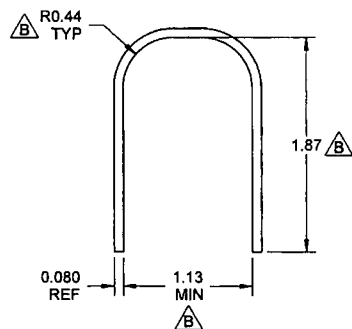
1) MATERIAL -3: 6061-T6 (OR T62) ALUMINUM SHEET 0.080 THICK
PER AMS-QQ-A-250/11
REF DART SPEC M6061T6S.080

-7: 6061-T6 (OR T62) ALUMINUM SHEET 0.063 THICK
PER AMS-QQ-A-250/11
REF DART SPEC M6061T6S.063

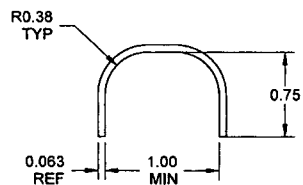
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -3: 0.04 lbs
-7: 0.01 lbs

PRELIMINARY
ISSUE
AJS 09.04.22

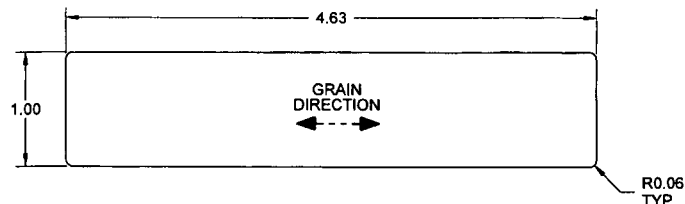
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ED	DRAWING NO. D3920	REV. B
MFG. APPR.			SHEET 4 OF 4
APPROVED	AW	TITLE SEATBELT GUIDE ASSY (214B/B1)	SCALE NTS
DE APPR.			
DATE	09.04.22	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



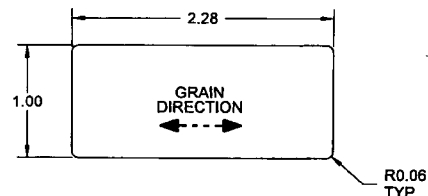
D3920-3 SEATBELT GUIDE BRACKET
(MAKE FROM D3920-3F)



D3920-7 SEATBELT GUIDE SHIM B
(MAKE FROM D3920-7F)



D3920-3F FLAT PATTERN



D3920-7F FLAT PATTERN

NOTES: D3920-3-7

1) MATERIAL -3: 6061-T6 (OR T62) ALUMINUM SHEET 0.080 THICK
PER AMS-QQ-A-250/11
REF DART SPEC M6061T6S.080

-7: 6061-T6 (OR T62) ALUMINUM SHEET 0.063 THICK
PER AMS-QQ-A-250/11
REF DART SPEC M6061T6S.063

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT -3: 0.04 lbs

-7: 0.01 lbs

RELEASED
09/04/23

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3920	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SEATBELT GUIDE ASSY (214B/B1)	NTS
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